

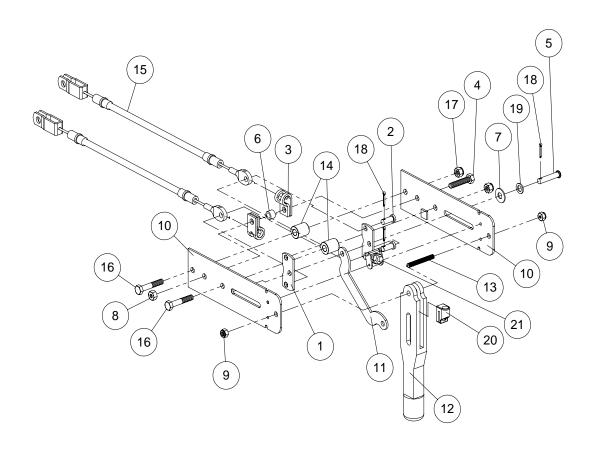
Drawing: A67581 - Traction Wheels And Parking Brake Handle



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67549	FRAME ASSEMBLY	1
2	(SEE DRAWING A67580)	RIGHT TRACTION WHEEL AND BRAKE CALIPER	1
3	(SEE DRAWING A67579)	LEFT TRACTION WHEEL AND BRAKE CALIPER	1
4	67588	BRAKE HANDLE ASS' Y	1
5	(SEE DRAWING A67607)	FLOW CONTROL & HOOD CABLE ASSEMBLY	1

Bill of Material: A67581 - Traction Wheels And Parking Brake Handle





Drawing: A67588 - Parking Brake Handle Kit





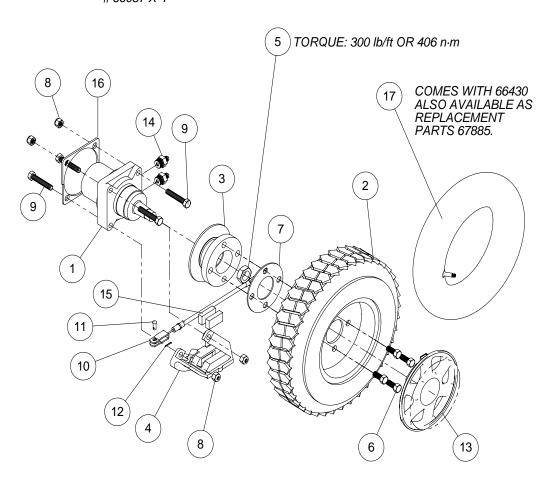
ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	(COMES WITH 65795)	Y BRAKE PLATE	2
2	(COMES WITH 65795)	CLEVIS PIN Ø5/16"	2
3	(COMES WITH 65795)	CABLE BRACKET	2
4	(COMES WITH 65795)	BOLT HEX HEAD Ø 5/16 X 18UNF X 1-1/2 lg	1
5	(COMES WITH 65795)	CLEVIS PIN 3/16	1
6	(COMES WITH 65795)	SPACER Ø 3/4"	1
7	(COMES WITH 65795)	FLAT WASHER Ø 5/16"	1
8	(COMES WITH 65795)	NUT Ø 5/16"-18UNC	1
9	(COMES WITH 65795)	LOCK NUT Ø 1/4" - 20 UNC	2
10	(COMES WITH 65795)	BRAKE HANDLE BASE	2
11	(COMES WITH 65795)	BRAKE LEVER LINK	1
12	65795	BRAKE HANDLE LEVER	1
13	(COMES WITH 65795)	STUD BOLT	1
14	65994	HAND BRAKE BUSHING	2
15	66107	BRAKE CABLE	2
16	90176	BOLT HEX HEAD 5/16" - 18 UNC. X 1-3/4" Lg.	2
17	90000	LOCK NUT Ø 5/16" - 18 UNC.	2
18	90099	COTTER PIN Ø 3/32" X 3/4	3
19	90251	NYLON WASHER 3/8"	1
20	(COMES WITH 68109)	PROXIMITY SWITCH MAGNET	1
21	68109	PROXIMITY SWITCH	1

Bill of Material : A67588 - Parking Brake Handle Kit



TIRE PRESSURE: 70 Psi. - 4.825 Bar.

PREVIOUS SETUP # 66087 X 4



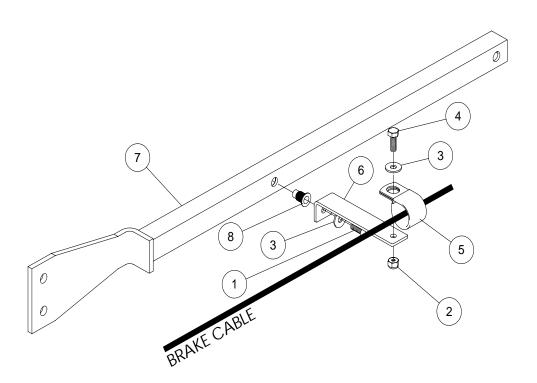
Drawing: A67579 - Left Traction Wheel And Brake Calliper



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65787	HYDRAULIC WHEEL MOTOR	1
2	66430	WHEEL ASSEMBLY	1
3	65741	HUB DISK	1
4	90098	HYDRAULIC MOTOR NUT Ø 1" - 14 UNF.	1
5	7179	WHEEL BOLT Ø 1/2" - 20 UNC X 1-1/4" Lg.(90° head)	4
6	65177	WHEEL SPACER	1
7	90009	LOCK NUT Ø 1/2" - 13 UNC.	4
8	90097	BOLT HEX. HEAD Ø 1/2" - 13 UNC. X 2-3/4" Lg. (FULL THREADS)	4
9	66107	BRAKE CABLE	1
10	17273	CLEVIS PIN Ø 5/16" X 3/4" Lg.	1
11	90099	COTTER PIN Ø 3/32" X 3/4	1
12	65740	RIGHT CALLIPER	1
13	66154	WHEEL COVER	1
14	65864	HYDRAULIC FITTING STRAIGHT (ORB-10/JIC-06)	2
15	66057	BRAKE PAD REPLACEMENT (SET = 2 PADS)	2
16	67376	WHEEL MOTOR SHIM (NEW)	1
17	67885	TUBE	1

Bill of Material: A67579 - Left Traction Wheel And Brake Calliper





Drawing: A68106 - Parking Brake Cable Bracket Assembly



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	90874	ROUND HEAD CAP SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	1
2	90020	LOCK NUT Ø 1/4" - 20 UNC	1
3	90004	WASHER Ø 1/4"	2
4	90021	BOLT HEX. HEAD Ø 1/4" - 20 UNC. X 3/4" Lg.	1
5	27759	HOSE CLAMP (CL-14)	1
6	67331	BRAKE CABLE HOLDER	1
7	66215	REMOVABLE TUBE LEFT	1
8	90147	RIV NUT 1/4 - 20 UNC	1

Bill of Material: A68106 - Parking Brake Cable Bracket Assembly









CHAPTER

33

Not Used

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CHAPTER

34

Miscellaneous

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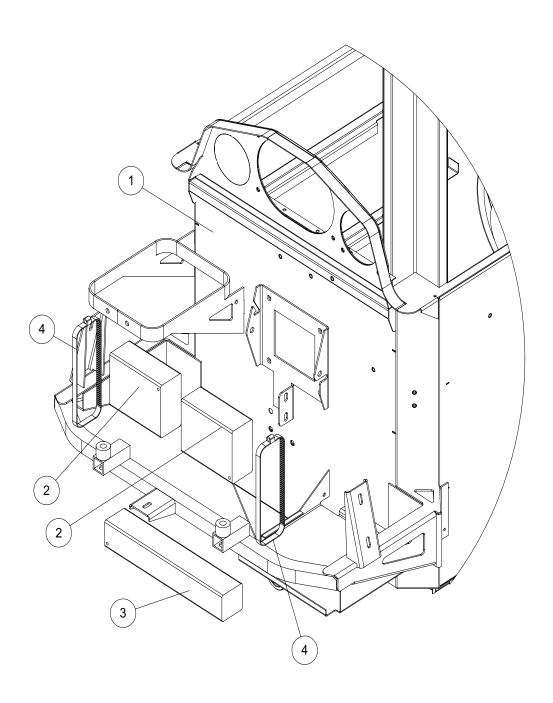
CHAPTER

35

Optional Equipment

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Latch, Fold & Stow Option	35 : 4			
Compensation Bar, Fold & Stow Option	35 : 6			
Base, Fold & Stow Option	35 : 8			
Seat, Fold & Stow Option	35 : 10			
Complete Fold & Stow Seat Option	35 : 12			
Complete Deluxe Seat (Option K67020)	35 : 14			
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Body & Seat Assembly (Option K67020)	35 : 18			
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Hitch, Deluxe Seat (Option K67020)	35 : 22			
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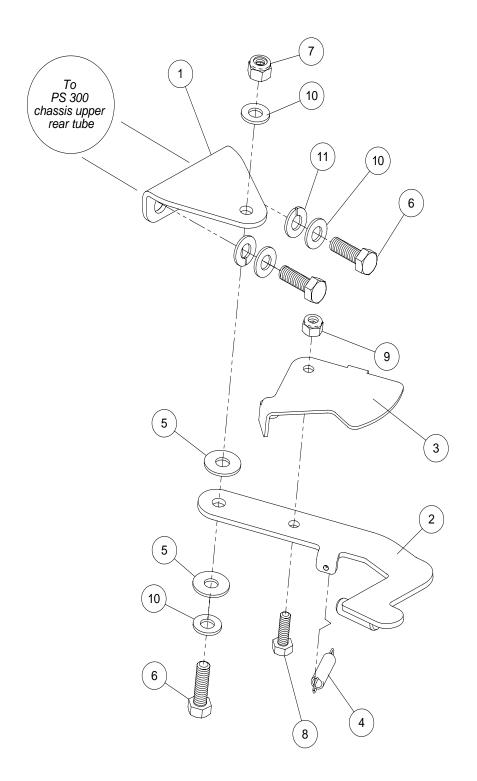
Drawing: A67623 - Counterweight For Fold And Stow Seat Option



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	65037	CHASSIS	1
2	66885	HEAVY COUNTERWEIGHT	2
3	66884	SMALL COUNTERWEIGHT	1
4	67090	HOSE CLAMP	2

Bill of Material: A67623 - Counterweight For Fold And Stow Seat Option





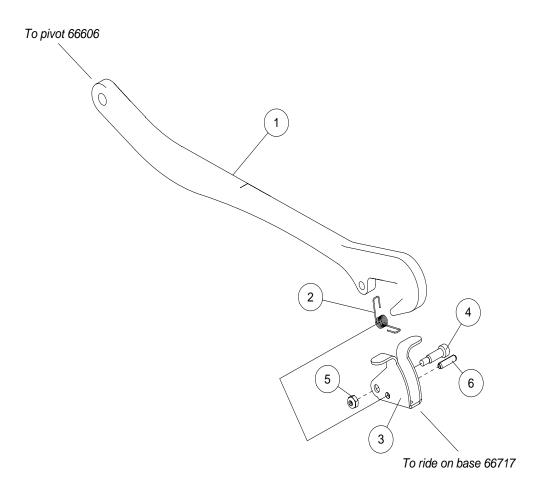
Drawing: A66783 - Fold And Stow Option - Latch



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	66788	RETAINING HOOK HOLDER	1
2	66988	RIDE ON RETAINING HOOK ASS'Y	1
3	66975	RETAINING HOOK LATCH	1
4	67004	TENSION SPRING 1 1/4 Lg	1
5	66401	NYLON WASHER Ø 5/16"	2
6	90075	HEX BOLT Ø 5/16" - 18 UNC X 1" Lg.	3
7	90000	LOCK NUT Ø 5/16" - 18 UNC.	1
8	90019	BOLT HEX HEAD Ø 1/4" - 20 UNC. X 5/8" Lg.	1
9	90020	LOCK NUT Ø 1/4" - 20 UNC	1
10	90001	WASHER Ø 5/16"	4
11	90023	LOCK WASHER Ø 5/16"	2

Bill of Material : A66783 - Fold And Stow Option - Latch





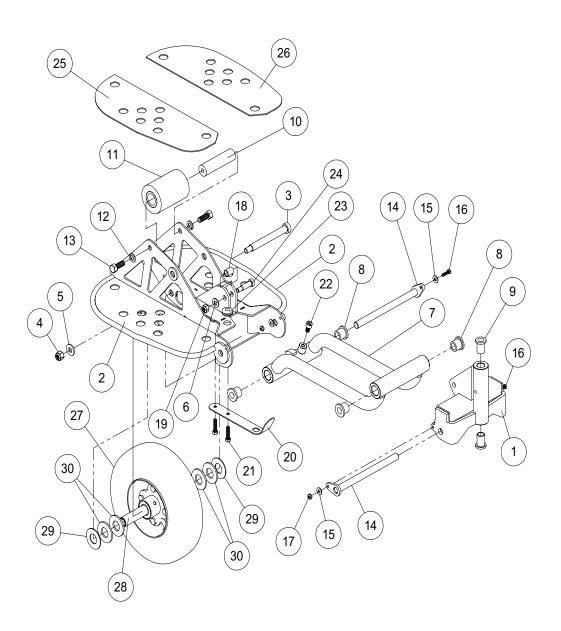
Drawing: A66897 - Fold And Stow Seat - Compensation Bar



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	66897	COMPENSATION BAR	1
2	66989	TORSION SPRING 90°	1
3	66967	COMPENSATION BAR LATCH	1
4	67048	SHOULDER SCREW Ø 1/4" X 5/8" Lg.	1
5	90006	LOCK NUT # 10 - 32 UNF	1
6	90076	SPRING PIN Ø 3/16" X 3/4" Lg.	1

Bill of Material : A66897 - Fold And Stow Seat - Compensation Bar





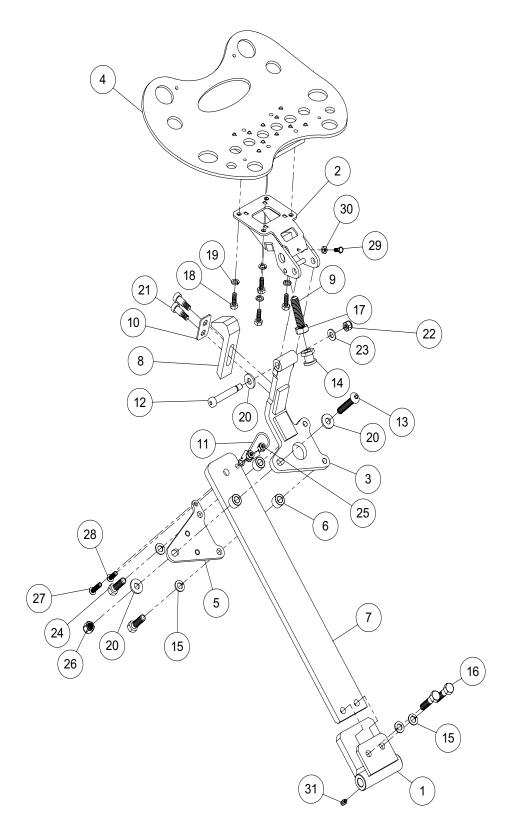
Drawing: A66990 - Fold And Stow Seat Option - Base



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	66606	PIVOT	1
2	66717	RIDE-ON BASE	1
3	66389	SHOULDER SCREW Ø 1/2" X 4" Lg.	1
4	90046	LOCK NUT Ø 3/8" - 16 UNC.	1
5	90066	WASHER Ø 3/8"	1
6	90001	WASHER Ø 5/16"	1
7	66637	RIDE ON TUBE ASS'Y	1
8	65759	BRONZE BUSHING Ø 1/2" I.D. X Ø 3/4" O.D. X 3/4" Lg.	4
9	67047	BRONZE BUSHING Ø 1/2" I.D. X Ø 5/8" O.D. X 7/8" Lg.	2
10	66704	ALUMINUM SLEEVE	1
11	66659	SEAT ROLLER ASS'Y	1
12	90065	LOCK WASHER Ø3/8	2
13	90064	HEX BOLT Ø 3/8" - 16 UNC X 1" Lg.	2
14	66921	PIVOT PIN ASS'Y	2
15	90005	WASHER#10	4
16	90007	BOLT HEX. HEAD # 10 - 32 UNF. X 3/4" Lg.	2
17	90006	LOCK NUT # 10 - 32 UNF	2
18	66965	COMPENSATION SLEEVE	1
19	90000	LOCK NUT Ø 5/16" - 18 UNC.	1
20	67005	RIDE ON BASE LOCK SPRING	1
21	90003	BOLT HEX. HD 1/4-20 UNC. X 1" Lg.(FULL THREAD)	2
22	67049	SOCKET HEAD CAP SCREW Ø 5/16" - 18 UNC. X 3/8" Lg.	1
23	67089	RUBBER GROMMET Ø 3/8"	1
24	17192	SHOULDER SCREW Ø 3/8" X 1" Lg.	1
25	68135	Anti-Slip Left (Fold & Stow Seat Base)	1
26	68134	Anti-Slip Right (Fold & Stow Seat Base)	1
27	68123	CASTER WHEEL (FRONT PNEUMATIC)	1
28	68144	SLEEVE, CASTER WHEEL AXIS	1
29	68222	THIN WASHER, CASTER WHEEL FRONT	2
30	68223	THICK WASHER, CASTER WHEEL FRONT	4

Drawing: A66990 - Fold And Stow Seat Option - Base





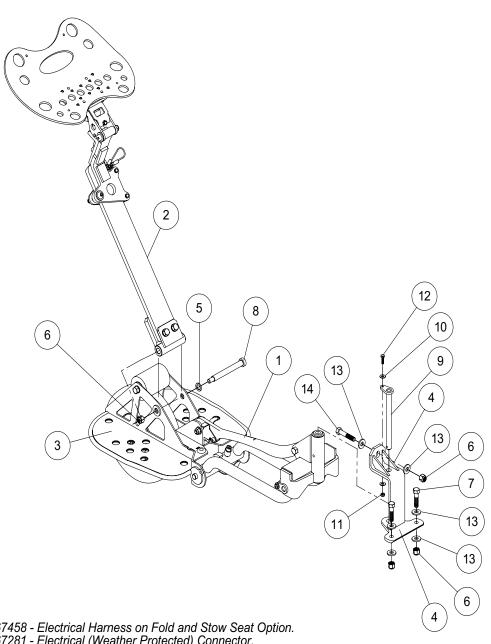
Drawing : A66718 - Fold And Stow Seat Option - Seat



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	66899	PIVOT BLADE HOLDER	1
2	66747	SEAT SUPPORT	1
3	66750	SEAT PIVOT	1
4	66162	SEAT	1
5	66741	SLIDING PLATE ASS'Y	1
6	66553	SLEEVE	3
7	66786	SPRING BLADE	1
8	66221	SEAT LATCH	1
9	66164	THREADED ROD Ø 1/2" - 13 UNC.	1
10	66222	SEAT LATCH RETAINING PLATE	1
11	66983	Cable 4-1/4" Lg.	1
12	66437	SHOULDER SCREW Ø 3/8" X 2" Lg.	1
13	66636	BUTTON HEAD CAP SCREW Ø 3/8 - 18 X 2" Lg.	1
14	66161	TOGGLE PAD	1
15	90065	LOCK WASHER Ø3/8	4
16	90067	BOLT HEX HEAD Ø 3/8" - 16 UNC X 1-1/2" Lg.	2
17	90012	JAM NUT Ø 1/2" - 20 UNF.	1
18	90021	BOLT HEX. HEAD Ø 1/4" - 20 UNC. X 3/4" Lg.	4
19	90018	LOCK WASHER Ø 1/4"	4
20	90066	WASHER Ø 3/8"	3
21	90852	STAINLESS STEEL SHOULDER SCREW 3/8" X 1/2" Lg.	2
22	90000	LOCK NUT Ø 5/16" - 18 UNC.	1
23	90001	WASHER Ø 5/16"	1
24	90042	BOLT HEX. HEAD Ø 3/8 " - 16 UNC. X 1-1/4" Lg.	2
25	90020	LOCK NUT Ø 1/4" - 20 UNC	2
26	90046	LOCK NUT Ø 3/8" - 16 UNC.	1
27	90079	ROUND HEAD PHILPS DRV Ø 1/4" - 20 UNC. X 1" Lg.	1
28	90874	ROUND HEAD CAP SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	1
29	90070	BOLT HEX HEAD # 10 - 32 UNF X 1/2" Lg.	1
30	90071	NUT # 10 - 32 UNF.	1
31	90386	GREASE ZERK STRAIGHT 1/4 -28 UNF.TAPER	1

Bill of Material: A66718 - Fold And Stow Seat Option - Seat





67458 - Electrical Harness on Fold and Stow Seat Option. 67281 - Electrical (Weather Protected) Connector. See "Electrical Wiring Diagram" for more details and troubleshooting.

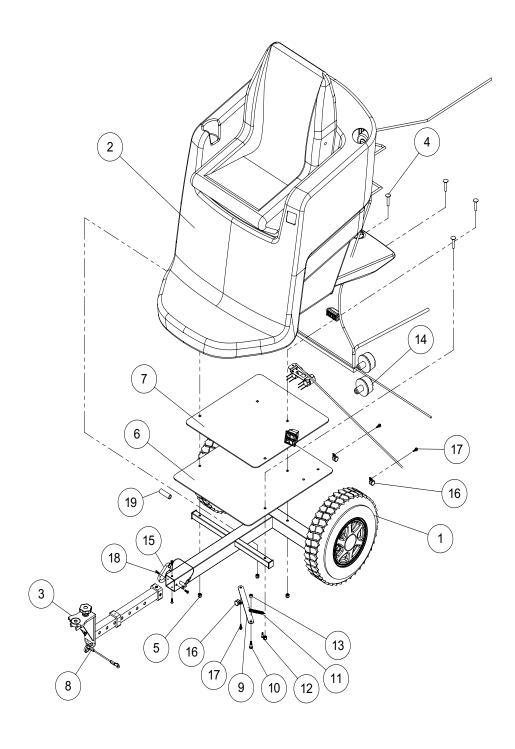
Drawing: A67558 - Fold And Stow Seat Option - Complete



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	66897	RIDE-ON COMPENSATION BAR ASSY	1
2	66718	RIDE-ON SEAT ASSY	1
3	A66990	FOLD AND STOW OPTION-BASE	1
4	66877	НТСН	1
5	66444	1/2" NY LON WASHER	3
6	90046	LOCK NUT Ø 3/8" - 16 UNC.	5
7	90067	BOLT HEX HEAD Ø 3/8" - 16 UNC X 1-1/2" Lg.	3
8	66389	SHOULDER SCREW Ø 1/2" X 4" Lg.	1
9	66974	PIVOT SHAFT	1
10	90005	WASHER#10	2
11	90006	LOCK NUT # 10 - 32 UNF	1
12	90007	BOLT HEX. HEAD # 10 - 32 UNF. X 3/4" Lg.	1
13	90066	WASHER Ø 3/8"	6
14	90072	BOLT HEX. HEAD Ø 3/8" - 16 UNC X 2" Lg.	1

Bill of Material: A67558 - Fold And Stow Seat Option - Complete





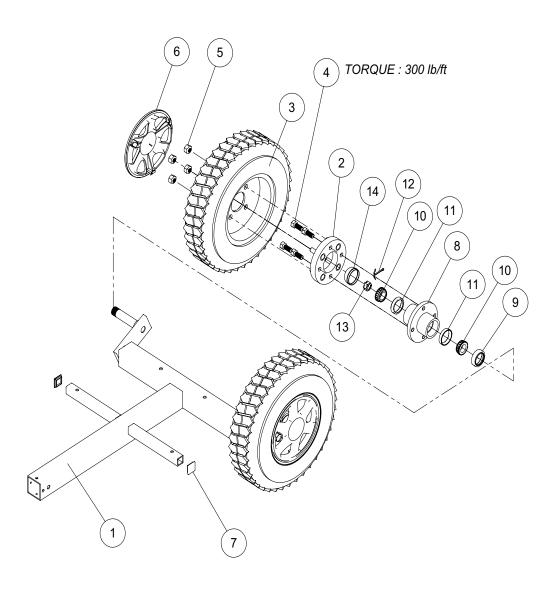
Drawing: A67319 - Deluxe Seat Complete (Option K67020)



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	(SEE DRAWING A67393)	SEAT FRAME ASSEMBLY	1
2	(SEE DRAWING A67692)	BODY & SEAT ASSEMBLY	1
3	(SEE DRAWING A67855)	NEW TOWING ARM ASS'Y	1
4	90149	CARRIAGE BOLT Ø 3/8" - 16 UNC. X 2" Lg.	4
5	90046	LOCK NUT Ø 3/8" - 16 UNC.	4
6	67956	BOTTOM PLATE	1
7	67955	TOP PLATE	1
8	21548	RETAINING CABLE	1
9	67978	CABLE RETRACTION BAR	1
10	90852	STAINLESS STEEL SHOULDER SCREW 3/8" X 1/2" Lg.	1
11	66625	SPRING PUMP BRACKET	1
12	90789	SHOULDER SCREW 1/4" X 3/8" Lg.	1
13	67980	SPACER	1
14	(SEE DRAWING A67692)	ÉLECTRICAL ASS'Y	1
15	90992	HITCH PIN Dia. 1/2" X 3-5/8" Lg.	1
16	27668	HOSE CLAMP (CL-06)	3
17	90887	SELF DRILLING Ø 1/4" X 3/4" Lg.	3
18	90048	FLAT C'SUNK HD SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	4
19	67979	SPRING SUPORT	1

Bill of Material: A67319 - Deluxe Seat Complete (Option K67020)





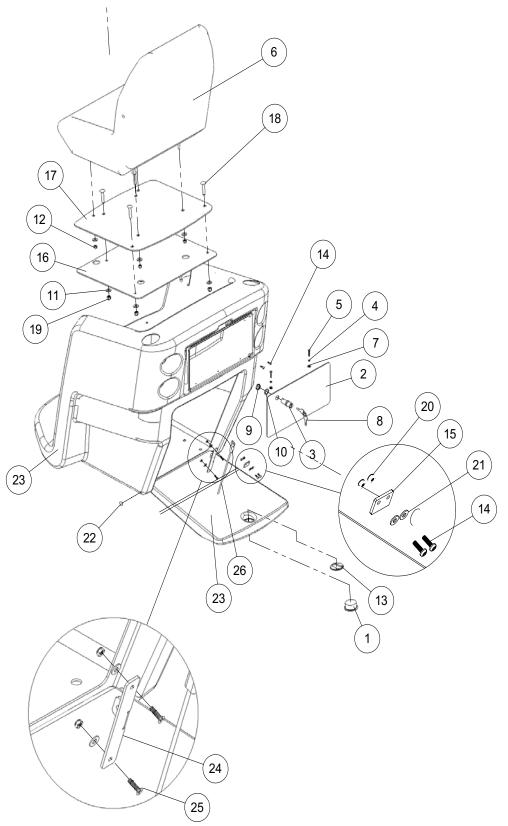
Drawing: A67393 - Suspension & Frame Assembly (Option K67020)



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67647	FIXED SEAT FRAME	1
2	68029	WHEEL SPACER ASSEMBLY	2
3	66430	WHEEL ASSEMBLY	2
4	7179	WHEEL BOLT Ø 1/2" - 20 UNC X 1-1/4" Lg.(90° head)	8
5	8639	WHEEL NUT Ø 9/16"	8
6	66154	WHEEL COVER	2
7	91020	SQUARE HOLE PLUG 1"	2
8	67977	HUB ONLY 4 BOLTS	2
9	62658	HUB DUST SEAL	2
10	62633	HUB BEARING	4
11	9651	BEARING CUP	4
12	17154	CUTTER PIN Ø 1/8" X 2-7/8" Lg.	2
13	17238	CASTLE NUT 5/8-18 UNF.	2
14	8019	DUST CAP	2

Bill of Material : A67393 - Suspension & Frame Assembly (Option K67020)





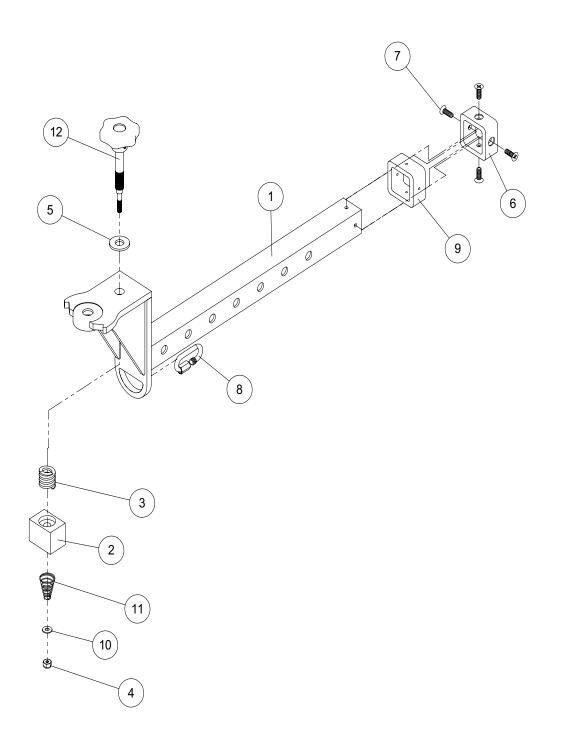
Drawing: A67692 - Body & Seat Assembly (Option K67020)



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	67328	LATCH MI-64	1
2	67631	TOP DOOR ASSEMBLY	1
3	67641	LATCH SOUTHCO	1
4	90056	LOCK WASHER # 10	2
5	90039	BOLT HEX. HEAD # 10 - 32 UNC X 1" Lg.	2
6	67640	SEAT	1
7	90005	WASHER # 10	4
8	(COMES WITH 67641)	KEYS	1
9	(COMES WITH 67641)	JAM NUT	1
10	(COMES WITH 67641)	TOOTH LOCK WASHER	1
11	90066	WASHER Ø 3/8"	8
12	90000	LOCK NUT Ø 5/16" - 18 UNC.	4
13	(COMES WITH 67328)	LATCH HOLDER	1
14	90031	ROUND HEAD CAP SCREW # 8 - 32 UNC X 5/8" Lg.	4
15	67625	BOTTOM DOOR LATCH KEEPER	1
16	67957	SEAT PLATE INSIDE	1
17	68080	SEAT PLATE	1
18	90149	CARRIAGE BOLT Ø 3/8" - 16 UNC. X 2" Lg.	4
19	90046	LOCK NUT Ø 3/8" - 16 UNC.	4
20	90015	LOCK NUT # 8 - 32 UNF.	2
21	90030	WASHER # 8	2
22	91019	HOLE PLUG Ø 3/8"	2
23	68108	SEAT SHELL COMPLETE	1
24	68214	SUPPORT, DOOR CABLE	1
25	90351	SCREW FLAT HD C'SUNK 10-32 UNF X 3/4" Lg.	2
26	66170	RETAINING CABLE	1
27	90006	LOCK NUT # 10 - 32 UNF	2

Bill of Material : A67692 - Body & Seat Assembly (Option K67020)





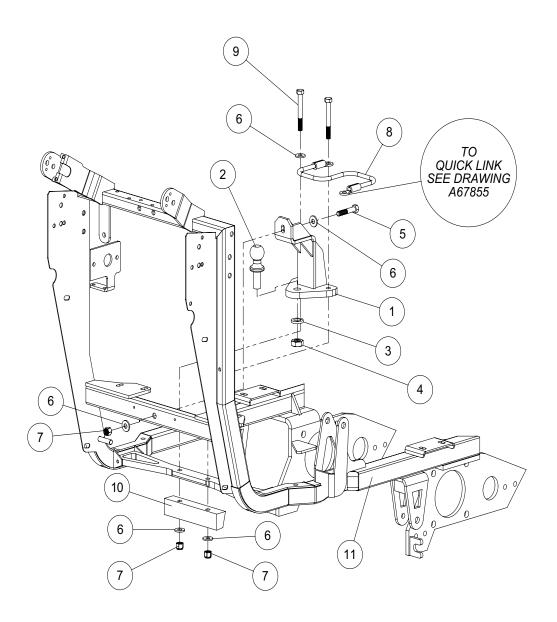
Drawing: A67855 - Towing Arm Assembly (Option K67020)



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67646	TOWING ARM WELDMENT	1
2	67858	GUIDE BLOCK HITCH	1
3	67861	SPRING	1
4	90020	LOCK NUT Ø 1/4" - 20 UNC	1
5	90441	WASHER Ø 1/2"	1
6	67651	EXTERIOR COLLAR	1
7	90048	FLAT C'SUNK HD SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	4
8	90678	CHAIN LINK QUICK CONNECTING	1
9	67652	INTERIOR COLLAR	1
10	90877	WASHER# 10 (TYPE B - B)	1
11	67863	CONICAL COMPRESSION SPRING	1
12	68133	ADJUSTING KNOB ASSY	1

Bill of Material : A67855 - Towing Arm Assembly (Option K67020)





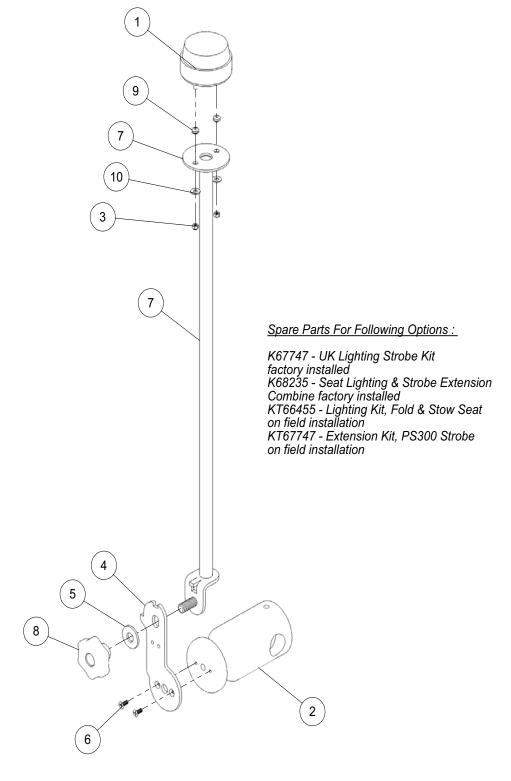
Drawing: A67894 - Hitch For Deluxe Seat (Option K67020)



ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67945	FIXES SEAT HITCH	1
2	67644	HITCH BALL	1
3	90250	LOCK WASHER Ø 5/8"	1
4	90274	HEX JAM NUT Ø 5/8" X 11 UNC.	1
5	90072	BOLT HEX. HEAD Ø 3/8" - 16 UNC X 2" Lg.	1
6	90066	WASHER Ø 3/8"	5
7	90046	LOCK NUT Ø 3/8" - 16 UNC.	3
8	7403	RETAINING CABLE,3/8" I.D. EYE,13 1/2",CABLE 1/8"	1
9	90196	BOLT HEX HEAD Ø 3/8" X 16-NC X 3" Ig	2
10	68128	STOPPER, FIFTH WHEEL	1
11	(SUB-SECTION OF 65037)	FRAME	1

Bill of Material: A67894 - Hitch For Deluxe Seat (Option K67020)





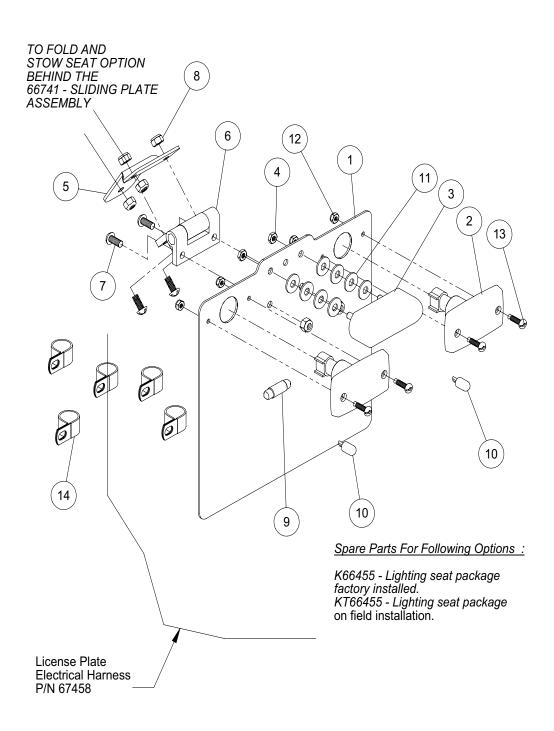
Drawing: A67074 - Beacon Extension Light Option



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	67036	STROBE LIGHT	1
2	65401	HANDLE FIXATION CYLINDER LEFT	1
3	90725	LOCK-NUT Ø M5 - 0.8	2
4	67073	PIVOT FIXING PLATE	1
5	90011	WASHER Ø 1/2" AA	1
6	90413	MACHINE SCREW FLAT Ø 10-32 X 1/2" lg	2
7	67070	EXTENTION TUBE ASS'Y	1
8	60910	ADJUSTING KNOB	1
9	67848	RUBBER GROMET	2
10	90005	WASHER # 10	2

Bill of Material : A67074 - Beacon Extension Light Option





Drawing: A66742 - License Plate Option



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	E67472	BRITISH LICENCE PLATE MTG	1
2	66716	REAR POSITION LAMP	2
3	26078	LICENSE PLATE LIGHT	1
4	90071	NUT # 10 - 32 UNF.	2
5	E66796	LICENSE PLATE HOLDER	1
6	66981	LATCH	1
7	90079	ROUND HEAD CAP SCREW Ø 1/4" - 20 UNC. X 5/8" Lg.	4
8	90020	LOCK NUT Ø 1/4" - 20 UNC	6
9	26289	REPLACEMENT BULB FOR LICENSE PLATE LIGHT	1
10	67326	REPLACEMENT BULB 12 V - 5 W (WEDGE BASE)	2
11	90004	WASHER Ø 1/4"	8
12	90015	LOCK NUT # 8 - 32 UNF.	4
13	90031	ROUND HEAD CAP SCREW # 8 - 32 UNC X 5/8" Lg.	4
14	27668	HOSE CLAMP (CL-06)	5

Bill of Material : A66742 - License Plate Option

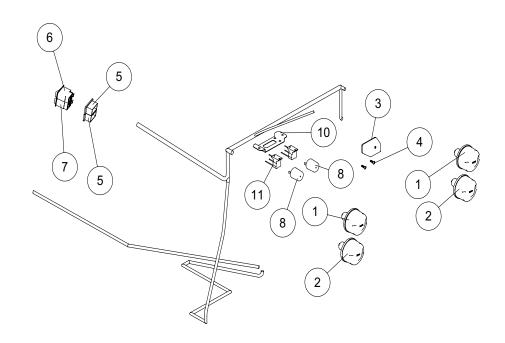




SWITCH SYMBOL "LEFT & RIGHT" MADVAC # 26604



SWITCH SYMBOL "HAZARD" MADVAC # 26149



REAR POSITION STOP LIGHT REPLACEMENT BULB

DIRECTIONS LIGHT REPLACEMENT BULB

LISCENCE PLATE LIGHT REPLACEMENT BULB







MADVAC # 68004 REPLACEMENT BULB (1 CONTACT)



MADVAC # 26270 REPLACEMENT BULB

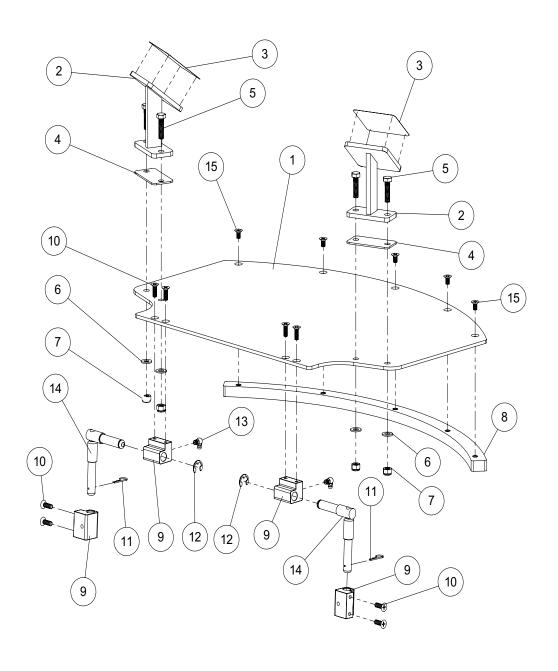
Drawing: A67895 - Deluxe Seat Electrical Components



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	49538	DIRECTION INDICATOR LAMP	2
2	67643	REAR POSITION STOP LAMP	2
3	67898	LISCENCE PLATE LIGHT	1
4	90031	ROUND HEAD CAP SCREW # 8 - 32 UNC X 5/8" Lg.	2
5	67905	SWITCH HOLDER (CORNER)	2
6	26181	SWITCH	1
7	26183	SWITCH	1
8	6229	FLASHER RELAY UNIT (3 PINS)	2
9	67614	HARNESS	1
10	66102	SUPPORT FUSE BOX	1
11	6237	FLASHER HOLDER	2

Bill of Material: A67895 - Deluxe Seat Electrical Components





Drawing: A68012 - Foot Platform Assembly (K67020)



ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	67967	FOOT PLATFORM	1
2	68013	STEERING PEDAL	2
3	68017	ANTI-SLIP STEERING PEDAL	2
4	68018	GASKET	2
5	90174	BOLT HEX HEAD (FULL THREAD) Ø 5/16" X 18 X 1-1/4" Ig	4
6	90001	WASHER Ø 5/16"	4
7	90000	LOCK NUT Ø 5/16" - 18 UNC.	4
8	68019	SKATE ASS'Y	1
9	68021	HINGE	4
10	90048	FLAT C'SUNK HD SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	8
11	90038	HITCH PIN CLIPS	2
12	91002	RETAINING RING	2
13	90384	GREASE ZERK 90° ELBOW Ø 1/4"-28 UNF.	2
14	68077	AXIS	2
15	90048	FLAT COUNTERSINK HEAD SCREW M16-1 12 Lg.	5

Bill of Material : A68012 - Foot Platform Assembly (K67020)